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D350-727-045
Job Sheet 198354



Part No: D350-727-045

Job Qty: 10 pcs

Part Name: AS350/355 OEM Replacement Wearplates - Full-Length



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/25/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 10/28/19

Type: SOLD

Description: ORDER 17832

Note: IIN D350-727 REV.B IPP Rev:A 05.05.12 New issue KJ/JLM IPP REV:B 12.04.11 AS PER ECN 12-546 DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
110	Packaging 1 - Pick Kit	10 pcs ✓		10/28/19	0.00	0.00	Packaging 1 - 1	
							Packaging 1 - 2	
							Packaging 1 - 3	
							Packaging 1 - 4	
							Packaging 1 - 5	
							Packaging 1 - 6	
							Packaging 1 - 7	
							Packaging 1 - 8	
							Packaging 1 - 9	
							Packaging 1 - 10	
							Packaging 1 - 11	
							Packaging 1 - 12	
							Packaging 1 - 13	
							Packaging 1 - 14	
							Packaging 1 - 15	
							Packaging 1 - 16	
							Packaging 1 - 17	
							Packaging 1 - 18	
							Packaging 1 - 19	
							Packaging 1 - 20	
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							Packaging 1 - 22	
							Packaging 1 - 23	
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							Packaging 1 - 25	
							Packaging 1 - 26	
							Packaging 1 - 27	
							Packaging 1 - 28	
							Packaging 1 - 29	
							Packaging 1 - 30	



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Container No: S218799



Part: D350-727-045

Job No: 198354

Serial No/Batch: S218799

Revision: B

Inspector:

Exp Date:

Instructions: TC PDA PDA05-18 Issue 2

10/01/19

Plex 7/25/19 10:02 AM Dart.lajeunesse.marie

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

OCT 04 2010

https://www.plexonline.com/d38ab3e0-b493-42b0-965d-62f02913fa86/Plexus_Control/Report_View/2.asp?URL=/Part/Job_Sheet.asp&Report=Tru... 2/3

7/25/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

Location:FG041

135 - (Document Control)Photocopy bluefile and create labels per PPP D350-727-045 CHG003

140 - (QC21- Final Inspection - Work Order Release)

(012198)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3319-1	Forward Wearplate	10 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S210668 ✓
D3319-3	Full Length Wearplate	10 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S206517 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D3319-1	10	14	0
	D3319-3	10	10	0

Part Specifications

Specifications could not be found.

Plex 7/25/19 10:02 AM Dart.lajeunesse.marie

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Date:

Entered:

NCR No.

Route update only

NCR No.		Route update only	
Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	
DEPARTMENT/PROCESS Skid-tube Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐		MRB (QSI042)	
Date : _____		Sequence #: _____	
Description Work Order Deviation		Disposition	
Completed By		Lead hand / Supervisor	
QC / QA Coordinator		Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐	
Other/Details:		Other/Details:	

4.0 WEIGHT AND BALANCE

There is negligible weight change associated with the installation of the Dart wearplates.

5.0 PARTS LIST

5.1 D350-727-XXX PARTS LIST (AS350/355 MODELS):

Qty -045	Qty -043	Qty -041	Qty -015	Qty -013	Qty -011	Part Number	Description
					X	D350-727-011	WEARPLATE KIT, STANDARD
				X		D350-727-013	WEARPLATE KIT, LONGER AFT WEARPLATE
			X			D350-727-015	WEARPLATE KIT, FULL LENGTH
		X				D350-727-041	WEARPLATE KIT, STANDARD WEARPLATE, LH/RH
	X					D350-727-043	WEARPLATE KIT, LONGER AFT WEARPLATE, LH/RH
X						D350-727-045	WEARPLATE KIT, FULL LENGTH, LH/RH
	1	1	2	2	2	D3319-1	WEARPLATE
			2			D3319-3	WEARPLATE
	1			2		D3319-5	WEARPLATE
		1			2	D3319-7	WEARPLATE

5.2 D130-727-XXX PARTS LIST (EC130 B4/T2 MODELS):

Qty -111	Qty -141	Qty -142	Part Number	Description
X			D130-727-111	WEARPLATE KIT
	X		D130-727-141	WEARPLATE KIT, LH
		X	D130-727-142	WEARPLATE KIT, RH
1	1		D5465-1	FORWARD WEARPLATE, LH
1		1	D5465-2	FORWARD WEARPLATE, RH
2	1	1	D5478-1	AFT WEARPLATE